



Dart Aerospace Ltd.
1270 Aberdeen St
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Canada

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RBT18718-3
Job Sheet 185284



Part No: RBT18718-3

Job Qty: 5 ea

Part Name: Handle



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 10/24/18

Job Tracking No:

Due Date: 11/30/18

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: DWG RBT18718 Rev. 2A IPP Rev. A 18.10.01 New issue DP Verify DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	5 Ea		11/30/18	0.00	0.00	Start Up Machining-4		
120	Mill Conv	5 pcs		11/30/18	0.00	1.25	Mill Conv 2		
130	QC	5 pcs		11/30/18	0.00	0.00	QC2 Machining-5		18/11/28
140	QC	5 pcs		11/30/18	0.00	0.00	QC8 Machining-5		18-12-01
150	Small Fab	5 pcs		11/30/18	0.00	0.63	Small Fab-6		18/11/28
160	QC	5 pcs		11/30/18	0.00	0.00	QC5		38
170	Packaging	5 pcs		11/30/18	0.00	0.00	Packaging3-2		9-89
180	QC21-SA	5 Ea		11/30/18	0.00	0.00	QC21		21 DEC 05 2018

Part Op 120 - ***Cut bar to 8.00**** 1-Machine as per DWG. 2-Deburr

Descriptions: 150 - 1-Form bar as per DWG. Ensure proper positioning. 2-Trim to final dimension. 3-Deburr. 4-Engrave T/N and/or P/N number using MARKTRONIC engraver as per DWG.

170 - IDENTIFY AND STOCK

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M303R0.313	303 Round Bar .313	3.3300 ft (.666 ea)	90-Start up Operation	5026900

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	M303R0.313	3	29	0

Part Specifications

Specifications could not be found.



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M.Dart.lajeunesse.marie

Container No: S132891



Part: RBT18718-3

Job No: 185284

Serial No/Batch: S132891

Revision: 2A

Inspector:

Exp Date:

Instructions:

Date: 11/28/18

DQA: _____ Date: _____



WORK ORDER NON-CONFORMANCE / UPDATE

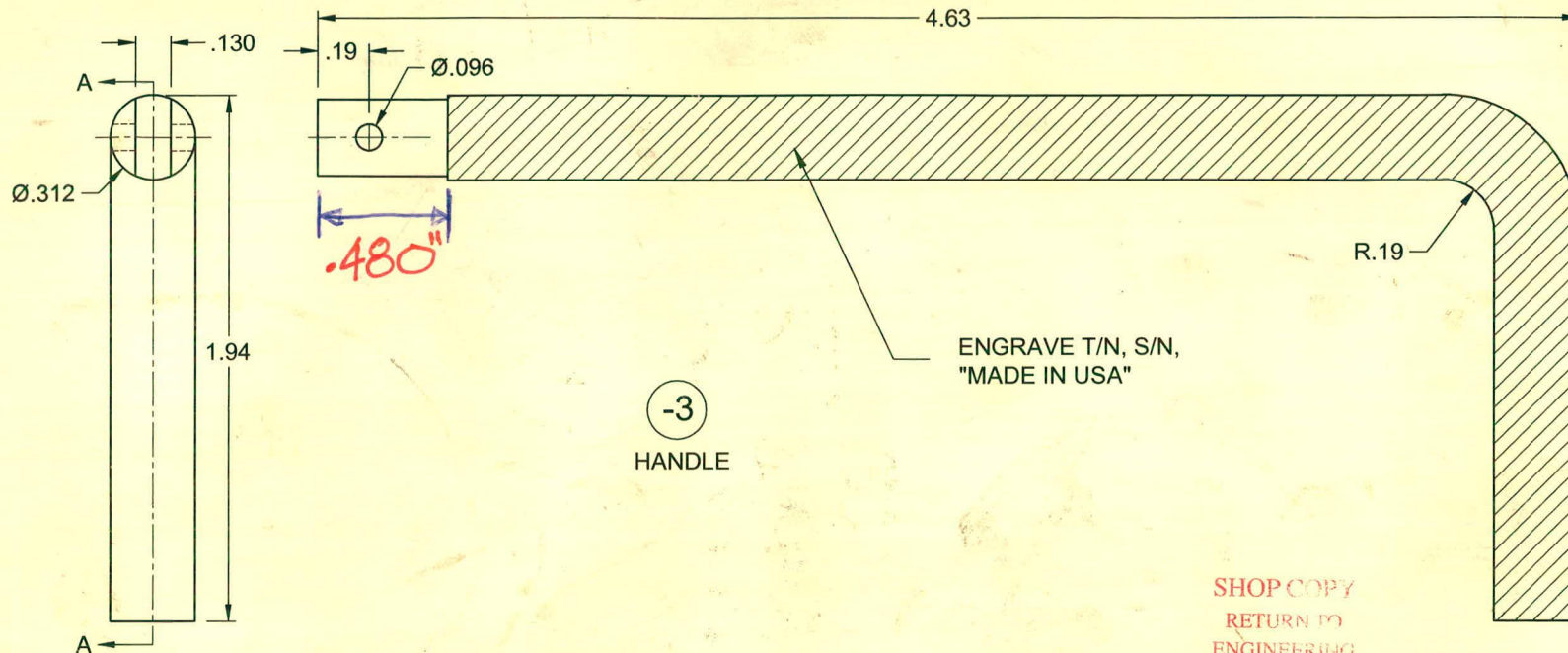
QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____		DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐		AGAINST DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Thermoforming ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Composite ☐ Water Jet ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Supplier ☐ Engineering ☐ Quality ☐ Other ☐							
Date :		Step #:		QTY Effective :			MRB (QSI042) Approval Completed By Lead hand / Supervisor Approval Verification QC / QA Coordinator Approval				
Description Work Order Deviation				Disposition							
Root Cause Environment ☐ Design ☐ Doc/Data ☐ Equip/Tooling ☐ Handling/Pre ☐ Material ☐ Internal Transport ☐ Tribal Knowledge ☐ LOA ☐ Substation ☐ Past Expiry Date ☐ Misidentified ☐		☐ No Re-verification ☐ Operator ☐ Offset/Setup ☐ Supplier ☐ Training ☐ Use for Testing ☐ Poor Information ☐ Rushing ☐ Product Improvement ☐ Process Improvement ☐ Manufacturing Process ☐ Past Due		☐ Pressure/Forced ☐ Bending ☐ Centre Not Concentric ☐ Cracks ☐ Crimp/Kink/Ripple/Wave ☐ Cuffs ☐ Crushing ☐ Heat Treat ☐ Wave/Twist in Tube ☐ Marks/Chatter		FAULT CATEGORY ☐ Temperature/Cure ☐ Set-up ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Inspection Incomplete/Unqualified ☐ Contamination ☐ Countersink ☐ Cut Too Short ☐ Instructions Incomplete/Unclear ☐ Drill Holes		☐ Power Loss/Surge ☐ Folio/Program ☐ Grain ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set ☐ Mislabeled ☐ Fit/Function ☐ Misaligned/off center		☐ Positioned Wrong ☐ Outside Dimensions ☐ Over/Under tolerance ☐ Part Incorrect ☐ Part Lost/Missing ☐ Part Moved ☐ Drawing ☐ Finish ☐ Misread ☐ Turning Sequence	
OTHER : ☐											

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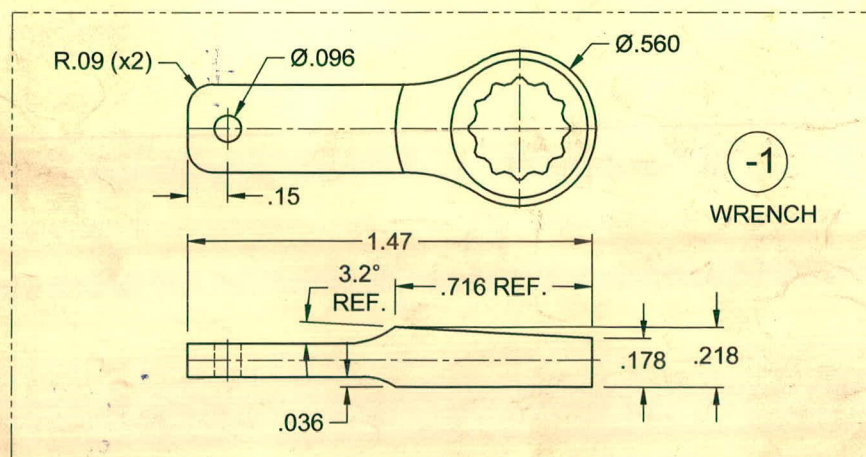
REVISIONS				
REV	DESCRIPTION	DATE	INITIAL	APPROVED
1	CH'D BOX END WRENCH FROM Ø.53 TO Ø.560 AND RADIUS FROM R.13 TO R.25 PER G.E.	2/10/10	RJC	GE
2	ADDED HANDLE, ROLL PIN, HOLE FOR ROLL PIN, AND CUT OPEN END WRENCH SIDE OFF.	2/16/10	WP	GE
2A	CH'D -1 BOM INFORMATION FROM APPLIED OR SEARS TO NAPA PER R.W. ADDED ENGRAVE NOTE.	2/18/10	RJC	RW



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SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER

NO. 185284 MWS
187024



RED BARN MACHINE	
TITLE FUEL CONTROL WRENCH	
DWG NO. RBT18718	REV 2A
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES TOLERANCES ON: DECIMALS .XXX ± .005 .XX ± .01 .X ± .1	DRAWN BY: PERRITT APPROVED: <i>D. Weil</i> HEAT TREAT FINISH SPEC USED ON MODEL ROLLS ROYCE
UNLESS OTHERWISE SPECIFIED 1. BREAK ALL SHARP EDGES .015 x 45° PR .015 R 2. DIMENSIONAL LIMITS APPLY AFTER PLATING	
SCALE NTS	DATE 1-18-09 SHEET 2 of 2

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